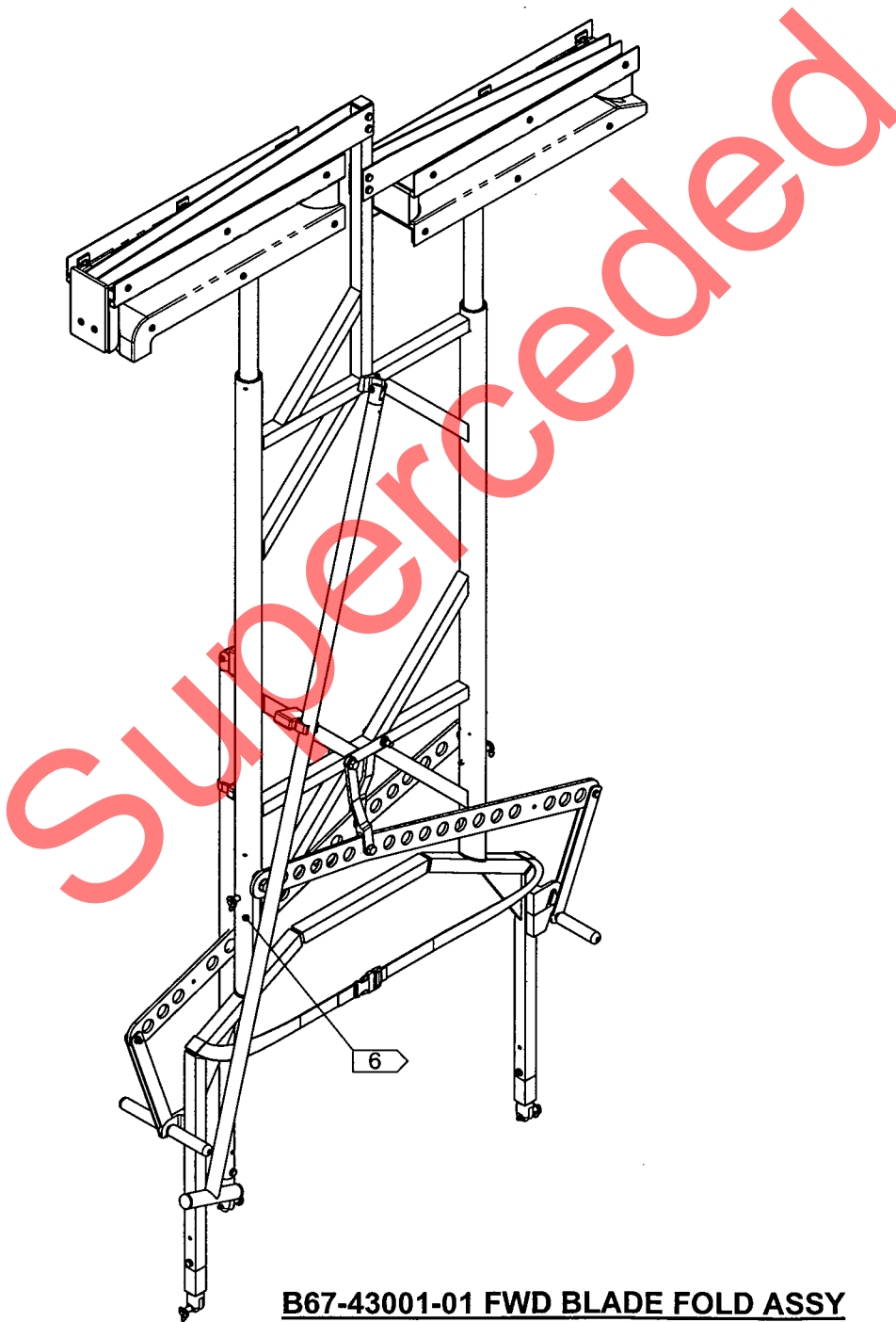


			8		7			6
D	ITEM	QTY. -01	P/N		DESCRIPTION			
		X	B67-43001-01		FWD BLADE FOLD ASSY			
	1	1	B67-43001-07		FWD BLADE FOLD ASSY WELDMENT			
	2	1	B67-43001-11		FWD ADJUSTABLE BLADE SUPPORT ASSY			
	3	1	B67-43001-15		FWD ADJUSTABLE BLADE SUPPORT ASSY			
	4	1	B67-43001-21		UPPER BLADE SUPPORT AND COVER ASSY			
	5	1	B67-43001-23		LOWER BLADE SUPPORT AND COVER ASSY			
	6	1	B67-43001-45		LONGITUDINAL SUPPORT			
	7	1	B67-43001-51		LONG T-HANDLE ASSY			
C	8	2	B67-43001-261		LEVER ARM			
	9	4	B67-43001-265		DELRIN BUSHING			
	10	2	B67-43001-299		BUSHING			
	11	1	D3445-041		BELT ASSEMBLY			
	12	2	D3447-3		SQUARE SPACER			
	13	2	D3447-7		CLEVIS			
	14	2	D3447-9		SWING ARM			
	15	1	D3451-041		HANDLE & LOCK-DOWN ASSY			
	16	1	D3451-047		HANDLE & LOCK-DOWN ASSY			
→	17	2	D3922-1		CLIP			
	18	2	30345T22		LANYARD			
	19	2	30345T24		LANYARD			
	20	2	AN4-10A		BOLT			
	21	2	AN4-13A		BOLT			
	22	4	AN4-15A		BOLT			
	23	2	AN6-11A		BOLT			
	24	2	AN6-20A		BOLT			
	25	2	AN8-13A		BOLT			
B	26	4	BSP43		RIVET			
	27	2	CR3213-4-05		RIVET			
	28	8	MS171534		SPRING SLOTTED TENSION PIN (OR 240107)			
	29	2	MS17984-C408		QUICK RELEASE PIN			
	30	2	MS17984-C418		QUICK RELEASE PIN			
	31	2	MS21042L3		NUT			
	32	8	MS21042L4		NUT			
	33	4	MS21042L6		NUT			
	34	2	MS27039-1-04		SCREW			
	35	2	MS27039-1-21		SCREW			
A	36	4	MS51859-6		NYLON WASHER			
	37	4	MS51859-7		NYLON WASHER			
	38	8	MS51859-8		NYLON WASHER			
	39	2	NAS43DD3-68		SPACER			
	40	6	NAS1149DN632J		WASHER			
	41	4	NAS1149F0316P		WASHER			
	42	16	NAS1149F0432P		WASHER			
	43	8	NAS1149F0632P		WASHER			
	44	2	NAS1149F0832P		WASHER			
	45	A/R	242XX		LOCTITE 242 THREADLOCKER, BLUE			




NOTES:

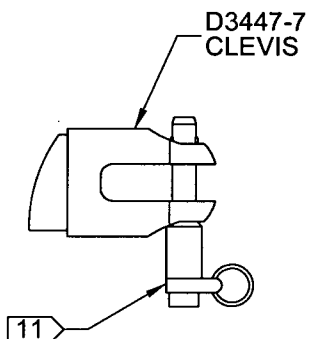
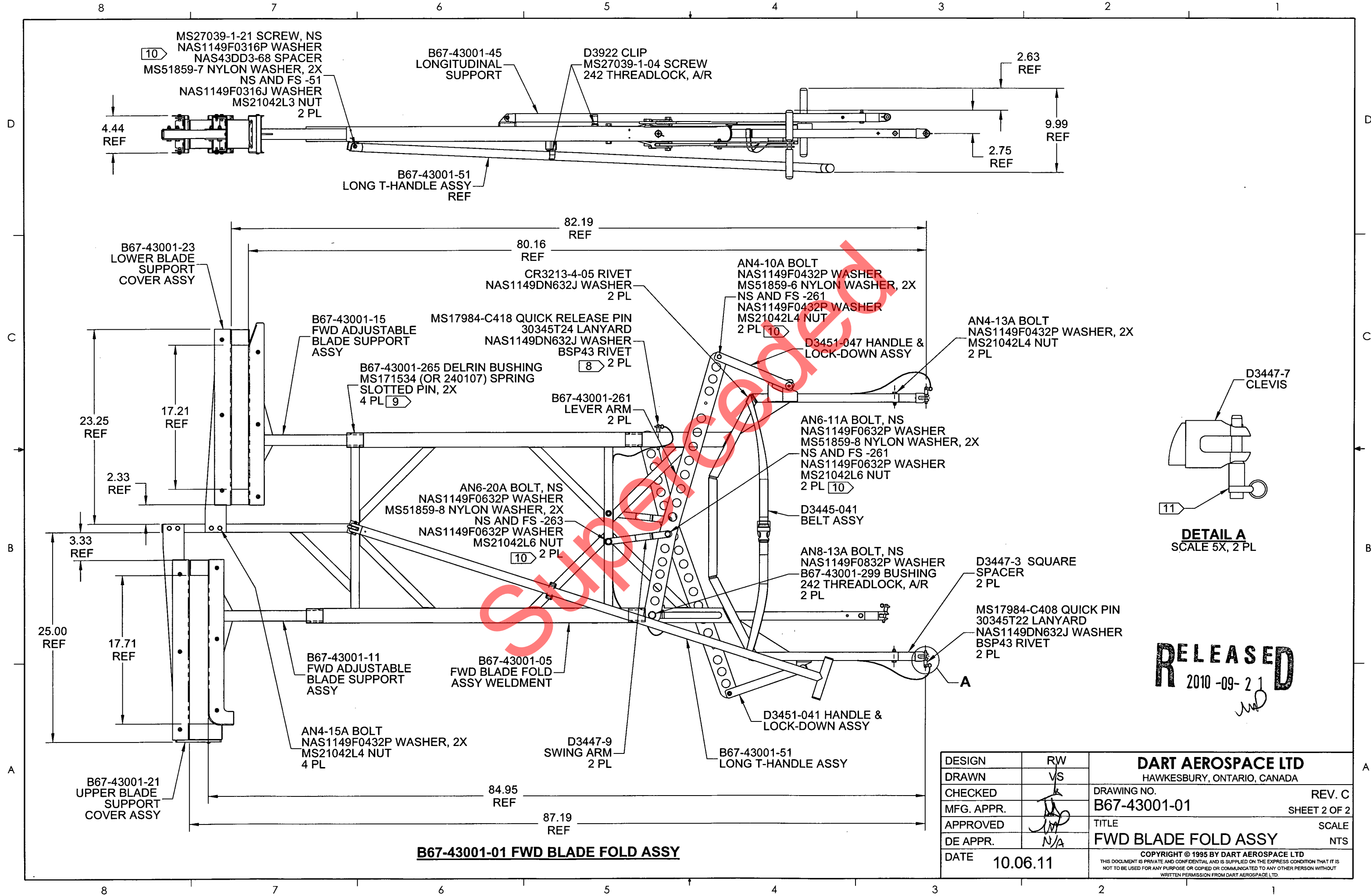
- 1) MATERIAL: NONE
- 2) FINISH: TOUCH UP PAINT WITH SANDFLEX GREEN.
POSSIBLE SUPPLIER BERTRAND BODY SHOP SUPPLIES P/N DART01K
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH RED LABEL
- 7) WEIGHT: 49.07 lbs
- 8) WITH THE INNER TUBE CRADLE ASSEMBLY LOCKED IN ITS LOWEST MOST RECESSED POSITION, TRANSFER DRILL Ø0.250 DIA HOLE FROM THE OUTER TUBE TO THE INNER TUBE AND THROUGH THE OUTER TUBE. DEBURR, REMOVE DEBRIS, AND TOUCH UP PAINT PER ITEM 2 AS REQUIRED. 2 PL.
- 9) INSTALL TEFLON TUBE BUSHING INSIDE THE OUTER TUBE. MATCH DRILL BUSHING TO EXISTING HOLES IN OUTER TUBE USING 1/8" DIAMETER DRILL. INSERT MS171534 (OR 240170) SPRING SLOTTED PIN AND GRIND FLUSH WITH CONTOUR OF OUTER TUBE. 8 PL (2 PL PER BUSHING).
- 10) PERMISSIBLE TO TRIM NYLON WASHERS OR SUBSTITUTE WITH THINNER MS51859 EQUIVALENT
- 11) TRIM HEAD OF MS17984-C408 QUICK PIN FLUSH TO BODY AS SHOW. TOUCH UP WITH BLACK PAINT PRIOR TO FASTENING TO FRAME.



B67-43001-01 FWD BLADE FOLD ASSY

RELEASED
2010-09-21
MP

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 2 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011		VS	10.06.11
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VS			
CHECKED		DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-01	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.	NA	FWD BLADE FOLD ASSY	NTS	
DATE	10.06.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



DETAIL A
SCALE 5X, 2 PL

RELEASED
2010-09-21

DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		B67-43001-01	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.	N/A	FWD BLADE FOLD ASSY	NTS
DATE	10.06.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	